

LEXGARD® LAMINATES

CAUTION!

This product contains exposed polycarbonate surfaces. Special care must be taken to prevent permanent damage to this glazing material.

Storage

Do not expose sheet with protective masking to outside elements. Protect from heat, moisture, and direct sunlight.

Remove all masking and excess glazing compounds after installation.

Cleaning Instructions

The following techniques for cleaning polycarbonate sheet are based on standard industry practice. To ensure acceptability of results, always test a sample of the material with the cleaner and technique to be used.

Guidelines

Do not use razor blades or squeegees to clean this material. Gently wash with mild soap or detergent and lukewarm water using a soft grit-free cloth or sponge. Rinse with water and dry thoroughly with a chamois or sponge. Avoid abrasives or high alkaline cleaners. Do not apply cleaners in direct sunlight or at elevated temperatures. Do not leave cleaners on surface for long periods, wash immediately.

Compatible Cleaners and Detergents: Formula 409, Joy, Mr. Clean, Windex with Ammonia D

Organic Solvents: Butyl Cellosolve, Kerosene, VM&P Naphtha, Hexcel F.O. 554, Neleco-Placer, Turlco 5042

Alcohols: Methanol or Isopropyl Alcohol. All residual organic solvents should be removed with a secondary rinse.

Glazing Guidelines

These products should be installed in accordance with proper glazing practices as set forth in the Glass Association of North America (GANA) Glazing Manual 1990 (or latest edition).

Special care must be taken to ensure compatibility of sealants, tapes and setting blocks with polycarbonate sheet.

Compatible Sealants, Gaskets and Tapes

- Silicone: Dow 795, Dow 999, GE Silpruf, GE Construction 1200
- Gasket: Tremco Silicone (700T), Tremco EPDM (60.70D)
- Tape: Tremco 440
- Butyl Tape: KPTI 303, Isocryl 5600
- Gasket: Nordex Foam, V-2100 Urethane

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